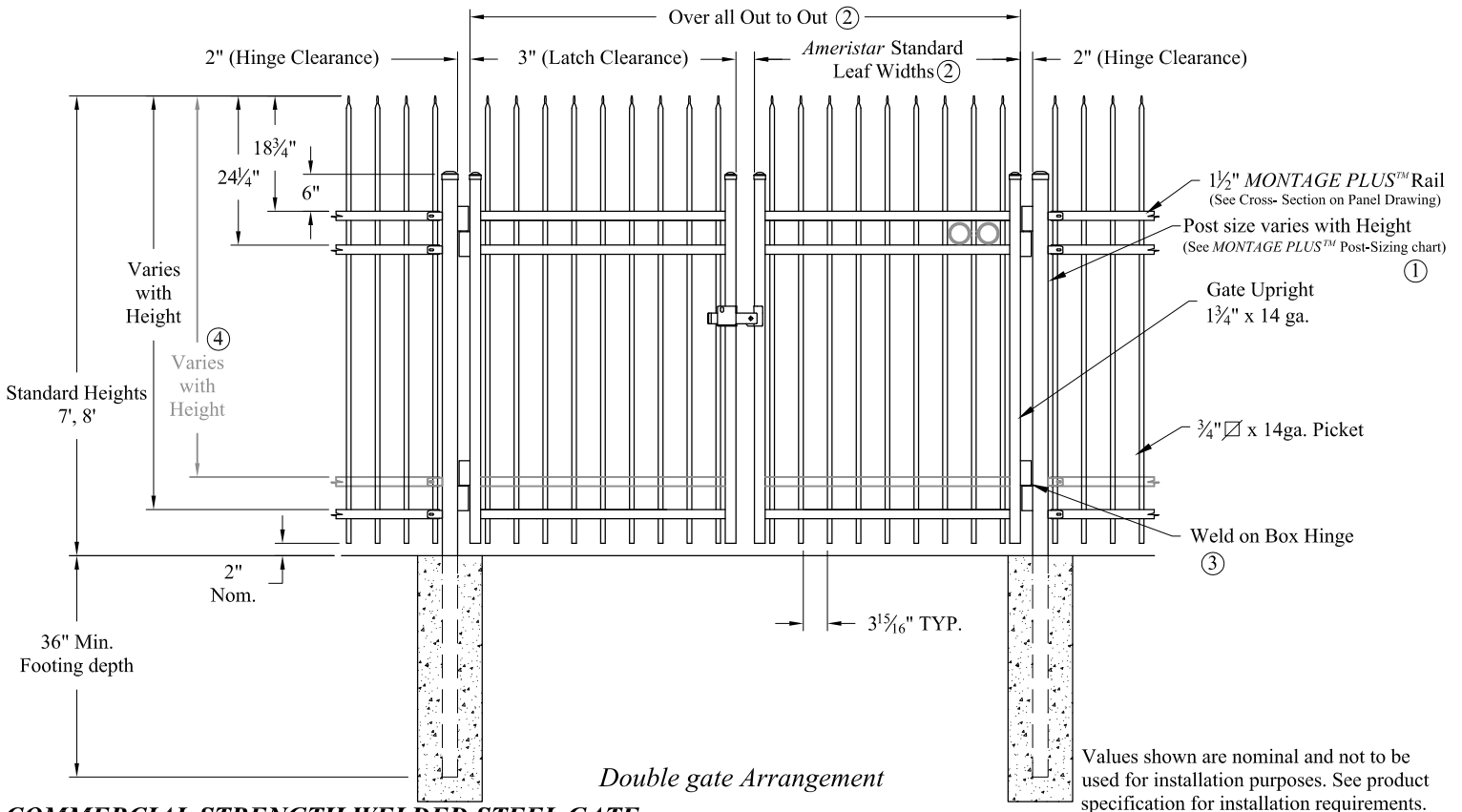


**NOTES:** *Single gate Arrangement*

- 1.) Post size depends on fence height, weight and wind loads. See MONTAGE PLUS™ specifications for post sizing chart.
- 2.) See Ameristar gate table for standard out to outs. Custom gate openings available for special out to out/leaf widths.
- 3.) Additional styles of gate hardware are available on request. This could change the Latch & Hinge Clearance.
- 4.) Forth rail optional.



*Double gate Arrangement*

Values shown are nominal and not to be used for installation purposes. See product specification for installation requirements.

**COMMERCIAL STRENGTH WELDED STEEL GATE**

Title: MONTAGE COMMERCIAL INVINCIBLE 3/4-RAIL SGL & DBL GATE

DR: CI	SH . 1 of 1	SCALE: DO NOT SCALE
CK: ME	Date 6/28/10	REV: e

Ameristar Commercial Invincible Single and Double Gate

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